



T T00

Dee  
S-e

T c e f M d S e e

P c S e	1/8	1/4	3/8	1/2	5/8	3/4	7/8	1"
3/16	13/							
1/4	1//							
5/16	21/	11/32						
3/8	2 /	13/32	13/32					
7/16	2 /	1 /32	1 /32					
1/2	33/	1//32	1//32	/1				
9/16	3//	1 /32	1 /32	/				
5/8	1/	21/32	21/32	11/1	11/1			
11/16	/	23/32	23/32	3/	3/			
3/4	/	2 /32	2 /32	13/1	13/1	2//32		
13/16	3/	2//32	2//32	//	//	2 /32		
7/8	//	2 /32	2 /32	1 /1	1 /1	31/32	31/32	
15/16	<b>RECOMMENDED ONNAGE REQ IREMEN ☒ FOR P NCHING MILD ☒ EEL</b>							
1	1-1/	1-1/32	1-1/32	1-1/1	1-1/1	1-3/32	1-3/32	1-1/
1-1/16	1- /	1-3/32	1-3/32	1-1/	1-1/	1- /32	1- /32	1-3/1
1-1/8	1- /	1- /32	1- /32	1-3/1	1-3/1	1-//32	1-1-//32 2	1-1/ 1
1-3/16	1-13/	1-//32	1-//32	1-1/	1-1/	1- /32	1- /32	1- /1
1-1/4	3/81-1//75	1- /32	1- /32 11	1-3/1 1	1-1/1	1-11/32	21-11/32	1-3/ 2
1-5/16	1/21-21//00	1-11/32	1-11/32	1-3/ 20	1-3/ 2	1-13/32	31-13/32 2	1-//1 3
1-3/8	1-2 /	1-13			1-//1	1-1 /32	1-1 /32	1-1/2
1-7/16	3/41-2 //50	1-1		2	1-1/2	1-1//32	1-1//32	1- /1
1-1/2	7/81-33//75	1-1/			1- /1	1-1 /32	1-1 /32	1- /

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For reference only. There are many variables in punching applications. Refer to your machine manual for manufacturer recommendations.


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